GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-403 WP1925N

Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-403 WP1925N Wrought Austenitic Stainless Steel Piping Fittings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel and Pipe

Chemical Composition		
Carbon	C %	0.020 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.030 max.
Sulphur	S %	0.010 max.
Silicon	Si %	0.500 max.
Nickel	Ni %	24.000 - 26.000
Chromium	Cr %	19.000 - 21.000
Molybdenum	Mo %	6.000 - 7.000
Nitrogen	N %	0.150 - 0.250
Copper	Cu %	0.500 - 1.500
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	600 min.
Yield Strength in Mpa	295 min.
Elongation in %	-
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
N08925	UNS	USA	Steel
N08926	UNS	USA	Steel
10250-4 1.4529	EN	European Union	Steel
10250-4 X 1 NiCrMoCuN 25 20 7	EN	European Union	Steel
10028-7 1.4529	EN	European Union	Steel
A 249 N08926	ASTM	USA	Steel and Tubing
10088-3 X1NiCrMoCuN25-20-7	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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